
CLAMPING CHUCK JF ULTRA-FLAT WITH A SET OF REVERSIBLE, CASE-HARDENED, GROUND TOP JAWS TYPE D



TYPE D | ITEM NO.

JF 3D 55 193516.00
JF 6D 55 193515.00
JF 3D 70 193536.00
JF 6D 70 193535.03
JF 3D 100 195089.00
JF 6D 100 193571.03
JF 8D 150 195035.00



CLAMPING CHUCK JF ULTRA-FLAT ANTI-CORROSIVE (REINOX) PARTICULARLY SMOOTH RUNNING, WITH A SET OF REVERSIBLE, CASE-HARDENED, GROUND TOP JAWS TYPE D



TYPE D ANTI-CORROSIVE | ITEM NO.

JF 3D 55 193516.63
JF 6D 55 193515.63
JF 3D 70 193536.63
JF 6D 70 193535.63
JF 3D 100 195089.63
JF 6D 100 193571.63
JF 3D 150 10162.002
JF 8D 150 195035.10
JF 3D 200 195280.00
JF 6D 200 10118.001



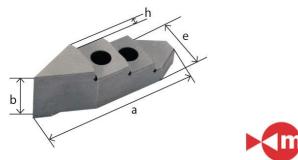
1 SET OF REVERSIBLE, CASE-HARDENED, GROUND TOP JAWS, TYPE D

Spannbereiche Ø min.-max. [mm], Aufsatzbacken Typ D

JF Ø	55	70	100	150	200
Innenspannen	13-50	17-64	27-96	46-140	45-208
Aussenspannen	1-61	1-71	1.5-99.5	1.5-141	1.5-210

Backenmasse [mm]					
a (Länge)	* b (Höhe)	e (Breite)	h (Stufenhöhe)		
22	9.1	8	2		
26	10.4	10	2.3		
22	9.1	8	2		
26	10.4	10	2.3		
38.5	13.2	12	2.8		
59.5	18	18	4		
80	23.5	20	5		
80	23.5	20	5		

* Höhe ab Futter-Oberfläche



TYPE D | ITEM NO.

- JF 3D 55 | 193273.10
- JF 3D 70 | 193290.10
- JF 6D 55 | 193271.10
- JF 6D 70 | 193288.10
- JF 6D 100 | 193317.00
- JF 8D 150 | 195246.00
- JF 3D 200 | 10162.11
- JF 6D 200 | 10118.005

TRANSLATION

Backenmasse = Dimensions of jaws
 Aufsatzbacken = Top jaws
 Spannbereiche = Clamping range
 Innenspannen = Inner clamping
 Aussenspannen = Outer clamping
 Länge = Length
 Höhe = Height
 Breite = Width
 Stufenhöhe = Height of step
 Höhe ab Futter-Oberfläche = Height from chuck surface

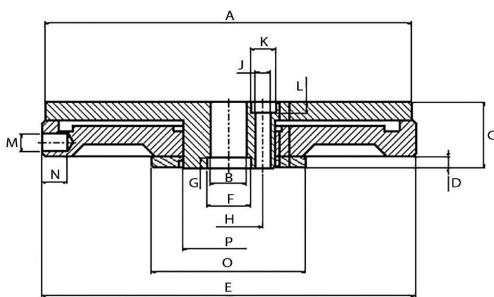
CLAMPING CHUCK JF ULTRA-FLAT – DIMENSIONS

Masstabtabelle [mm]

JF Ø	55	70	85	100	125	150	200
A Ø	55	70	85	100	125	150	200
B H7 Ø	8	8	10	10	16	16	16
C	13.8	15.7	16.5	18.2	21.2	21.2	25.2
D	2.8	3.2	3.2	3.2	4.2	4.2	4.2
E Ø	57	72	87	102	127	152	202
F 0/+0.010 Ø	10	11	12	12	20	20	20
G	2.5	2.5	3	3	3.8	3.8	5.2
H Ø	14.5	17	18.8	18.8	28	28	28
J Ø	3 x 3.1	3 x 3.6	3 x 4.0	3 x 4.0	4 x 5.1	4 x 5.1	4 x 5.1
K Ø	5.2	5.2	6.1	7.2	9	9	9.5
L	3.6	4.8	5.5	6	6.2	6.2	6.2
M Ø	–	–	–	5	5	5	5
N	–	–	–	7	7	7	7
O Ø	32	37	42	42	50	50	50
P Ø	20	22	25	25	35	35	35
Gewicht in kg ca.	0.3	0.5	0.9	1.1	2.5	2.8	4.4

Backen-Verfahrweg [mm]

JF Ø	55	70	85	100	125	150	200
Durchmesser	13	22	32	36	ca. 40	48	71



TRANSLATION

Masstabtabelle = Dimensions
 Backen-Verfahrweg = Jaw travel path
 Gewicht in kg = Weight in kg
 Durchmesser = Diameter
 Zeichnung ohne Backen = Drawing without jaws

